



## MD Blackprimer for Windscreen

Stand: Oktober 16

Appearance	smooth black liquid
Total solids	ca. 22%
Density	ca. 0,99 g / ml
Dry time	> 5 minutes (20 ° C/50% R.H.)
Flash point	-1°C
Application temperature	+5°C to +30°C
Shelf life	9 month at +5°C til 30°C (unopened)
Content	38 ml

### Description

MD Schwarzprimer has been developed as a black pretreatment for use on glass, not having a ceramic coating, in order to provide a UV-protecting coat, before applying special adhesives for bonding glass (also PMMA and PC) in the automotive, bus, ship and railway industries.

### Application

- Pretreatment of glass substrates without ceramic coating.
- Repair of damaged paint layers on metallic supports.

The substrate should be clean, firm, dry and dust- and grease free. Cleaning of the substrates can be done with e.g. MD Screen-Cleaner. A small trial before application whether the cleaners will not attack the substrate is recommended. Keep the packaging of MD Blackprimer well closed until the moment of use. MD Blackprimer reacts with the humidity of the air. Shake bottle before use. Do not re-use a previously opened bottle. For the application of MD Blackprimer always use a clean brush, roller or felt applicator. The primer should be applied in one strike. Application temperature between +5°C and +30°C. Do not use when condensation is formed (high air humidity and cold substrates). MD Blackprimer should dry for at least 5 minutes. Apply the adhesive within 24 hours.

### Packaging

### Item number

6 tins á 38 ml

MAC.SP.Y38

The values are average values. They serve merely for your information, but assume no warranty.

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